

If it's built by Tucker's it's built right!

# T-630 Leak Proof Auger Bearing Bushing Replacement.

Remove Bushing Housing from rear of Auger. (Shown on Right) Leave Auger in T-630.



Split the inside of bushing with a chisel. Tap bushing up and out. Gently chisel around top of bearing to remove hardened concrete. Lubricate bearing to free up.

Remove excess build up from inside (below left). Tapered Line up nose (top center below) may be found in bottom. It is no longer needed and may be discarded.

Install New Bushing. An press actually works best.

Clean shaft surface and re-use if possible.

**TUCKERBILT.**

TUCKER'S MACHINE & STEEL SERVICE, INC.

Tucker's Machine & Steel Service, Inc.

P.O. Box 492810  
Leesburg, FL 34749-2810

Phone: 352-787-3157

Fax: 352-365-1732

Email: [sales@tuckerbilt.com](mailto:sales@tuckerbilt.com)

